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"EVALUATION" 1001 SIDE 2 Three Mile Island Nuclear Station Figure' 1001-4 Nuclear Safety/Environmental Impact Evaluation RELEASING RAD GAS WASTE 2-79-068 1. Procedure /622.2-2. Nuclear Safety Evaluation Does the attached procedure change: * (a) increase the probability of occurrence or the consequences of an accident or malfunction of yes no 🗗 *(b) create the possibility for an accident or malfunction of a different type than any evaluated reduce the margin of safety as defined in the basis for any technical specification? , yes no 😡 *(c) Details of Evaluation (Explain why answers to above questions are "no". Attach additional pages if required.) this change dees not affect Nuclear Safety however allows for a hydrogen purge through HPR 229 Brulus Date 3/13/74 **Evaluation By** 3. **Environmental Impact Evaluation** Milledent FOR G.J. TROFFER 3/11/19 Does the attached procedure change: , yes no P (a) possibly involve a significant environmental impact? (if 3(a) is "yes", answer questions (b) and (c) and fill in "Details of Evaluation" below. If "no", state why by filling in the "Details of Evaluation" below) ves no • (b) · (c) involve a significant environmental matter or question not previously reviewed and ves no V evaluated by the N.R.C.... Details of Evaluation (Attach additional pages if required) affect on environmental safety by allowing for highogen punge. rely Date 3/13 Evaluation By / 4. Unit Superintendent requests PORC review Check if YES. 5. Approval Evaluation Accompanying PCR Evaluation Accompanying T Approval Unit Superintendent Oate Reviewed Approval Unit Superintendent Date The Evaluation "Accompanying a PCR" evaluation and approval chain may be followed at anytime. NOTE 700



18.0

5.29 Enter the result of 100 x estimated quantity in this release from (28) divided by the quarterly release allotment.

5.30 Complete the upper section if this is a waste gas tank that has been isolated for greater than 45 days, or if this is a Reactor Building release. Two flows are calculated. Transfer the lowest value to the box to the right (lowest F_). This is the maximum flow rate (F_) that can be allowed in order not to exceed the instantaneous release limits. Complete the lower section in an identical manner only if this is a waste decay tank that has been isolated for < 45 days.

NOTE:

If flow rate in block (30) is too restrictive for release go to block (00). Complete Block (00) as per step 5.30 above with the concurrence of the Shift Supervisor that Unit I will not release gaseous waste during this period.

5.31 Fill in the left side of the form for waste decay tank releases. If F_m is < (1.1) CFM, then this tank is too radioactive to be released under normal conditions; return from at this point to the Shift Supervisor. If F_m is greater than 1.1 CFM but less than 10 CFM, then the WDG-FR-1484-1 set point is the value of Fm. The actual release rate, WDG-V-188 A/B set point will be adjusted to 90% of F_m . F_m is obtained from (30). If F_m is > (10) CFM, check the box. The maximum value the alarm can be set is (10) CFM, therefore, this value will be used. WDG-V-188 A/B will be adjusted to (9) CFM.

5.32 Fill in the right side of the form for reactor building releases.

If F_m as calculated in (30) or (30A) is < 27777 CFM the reactor, do not release and return form to Shifi Supervisor except for Hydrogen Puige. The Hydrogen Purge rate is 150 cfm. return form to the Shift Supervisor. If F is > 27777 CFM but less than 55555 CFM, then AH-FR-5053 or AH-FR-5064 reading is the value F_m from (30). The reactor building purge rate is 25000 CFM. 206 037

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Revision 4 02/05/79

If the F. calculated in (30) is > 55555 CFM check the last box. The maximum release rate is 50,000 CFM.

- 5.33 For gases, it is estimated that the dominant long lived activity will be Xe-133; therefore, this nuclide is used for estimated reading. For WDG-R-1480 multiply the specific activity of Xe-133 in uCi/cc from (19)by the calibration factor of WDG-R-1480 in cpm/ucicc. Add to this the background of WDG-R-1480. The calibration factor and background for this monitor and for all other monitors is obtainable from the Control Room remote readout or from the local meter on the monitor.
- For HP-R-219 gas channel, the Xe-133 specific activity in 5.34.1 μ Ci/cc is obtained from (19.) F_ is obtained from (30) The building purge flow is obtained from the HP-R-219 flow meter on the HP-R-219 monitor
- 5.34.2 For Reactor Building purge gas channel, the Xe-133 specific activity in μ Ci/cc is obtained from (19) F_m is obtained from 30) The flow out of the stack is obtained from AH-FR-5063 for HP-R-225 and AH-FR-5064 for HP-R-226, or AH -FR-5080 for HFR229. Fm for Hydrogen Purge is 150 cfm. 5.35.1 For HP-R-219 iodine channel, I-131 is estimated to be the dominant activity, therefore, the specific activity of I-131 is obtained from (19) on the charcoal filter, the filter factor is obtained from (20), and V is the estimated volume to be released in Ft^3 from (3.

5.35.2

For Reactor Building purge Iodine Channel, I-131 specific activity is obtained from (19) the filter factor is obtained from (20), V is the volume estimated to be released in Ft³ from (3.) The flow out the stack is from AH-FR-5063 for HP-R-225 and AH-FR-5064 for HP-R-226 or AH-FR-5080 for HPR 229. -206 038

206 039

5.36.1

For HP-R-219 particulate channel, Cs-137 specific activity from 19 is used, V is the estimated volume to be released in Ft³ from (3.)

5.36.2

For Reactor Building purge particulate channel, Cs-137 is estimated to be the dominant activity. Therefore, the specific activity of Cs-137 in μ Ci/cc is obtained from (19,) the filter factor for particulate is obtained from (20). The flow out the reactor building stack is obtained from AH-FR-5063 for HP-R-225 and AH-FR-5064 for HP-R-226, V is the volume in ft³ of the Reactor Building from (3.)

5.37 The quarterly allotment used to date in this quarter for both I plus particulates and Noble gases is obtained from the RECORD OF GASEOUS RELEASES LOG (see 1675). The estimated quarterly allotments of I-131 and Noble gases for this release are obtained from (29). If either of the sums are greater than 100%, then this release cannot be made without notifying the NRC. Radiation Protection responsibilities include filling in the information contained in the boxes in parts (39) and (42).

39 from 31 or 32 42 from 33 34 35 36

5.38 The Radiation Protection Supervisor/Chemist will evaluate the data, check the calculations and recommend the release be approved or disapproved. Then the Supervisor of Radiation Protection and Chemistry/Unit Superintendent or designated representative will make a similiar review and recommendations. The final authority for approval of a gaseous release rests with the Shift Supervisor. Then, and only then will the tank be released.

11.0

111.412 "TEMPORAR CHANGE" SIDE 1 Three Mile Island Nuclear Station 2.79-05 Figure 1001 - 5 Temporary Change Notice (TCN) TCN NO Erom TCN Log lodes NOTE: Instructions and quidelines in AP 1001 Unit No. must be followed when completing this form -5. Date Procedure HPP 1632. 1. 6200 2 Change (Include page numbers, paragraph numbers, and exact wording of change.) su attacher page Reason for Change 2 up date permit with existing changes in procedure 4 Recommended by 2/23 5 6. Duration of TCN - No longer than ninety days from effective date of TCN or as in (a) or (b) below whichever occurs first. (2) TCN will be cancelled by a procedure revision issued as a result of a Procedure Change Request to be submitted by V. lade mon (Submit PCR as soon as possible) Supervisor Submitting TCN (b) TCN is not valid after (fill in circumstances which will result in TCN being cancelled) 7. Is the procedure on the Nuclear Safety Related Procedure List? (Sec. AP 1001 - Appendix B) (a) If "Yes", complete Nuclear Safety Evaluation. (Side 2 of this Form) Yes No 5 Is the procedure on the Environmental Impact Procedure List? (Sec. AP 1001 (b) - Appendix BI If "Yes", complete Environmental Evaluation, (Side 2 of this Form) Yes No (c) Does the change effect the intent of the original procedure? Yes No NOTE If all answers are "no" the change may be approved by the Shift Supervisor. If question (c) is answ ered "ves", the change must be reviewed by the PORC and approval by the Station/Unit Superintendent prior to implementation. If the answer to question (c) is "no" the change may be approved by two members of the plant management staff at least one of whom holds a senior reactor operators license on the unit affected in accordance with paragraph 3.6.4.2 of AP 1001. 8 **Review and Approval** Block (c) "no" Block (c) "ves" Approved (T UNGNU Approved Shift Supervisor/Foreman Dat SBC Licen Cate Reviewed Date Plant M Staf Members OF PORC Reviewed Date Chairman of HORC enline Contacted Approved PORC Nembers Date nit Superintendent Approved Unit Superintendent NOTE The block (c) "Yes" review and approval chain may be followed at anytime 9 Approval Manager, Generation Quality Assurance Date NOTE MG Q A approval required only on certain Administrative Procedures listed in Enclosure 2 of AP 1001 10 TCN is Cancelled Date Shift Supervisor/Shift Foreman TMI 56 Rev. 877

"EVALUATION" AP.100: SIDE 2 Three Mile Island Nuclear Station Figure 1001-4 Nuclear Safety/Environmental Impact Evaluation Releasing Partinations Sacions 2-71-05? Procedure HPP 1422.2 Water from UnitT 1 Temporary Change Notice No. 2 Nuclear Safety Evaluation Does the attached procedure change: * (a) increase the probability of occurrence or the consequences of an accident or malfunction of create the possibility for an accident or malfunction of a different type than any evaluated *(b) reduce the margin of safety as defined in the basis for any technical specification? , yes no 2 *(c) Details of Evaluation (Fischer any any environ to above questions are "no". Attach additional pages if required 1 the change only up dates permit with existing Changes in procedure. illion to chang the state went from calculated pearlings to Coluct Annons light from Date 2/23/19 Evaluation By Environmental Impact Evaluation Mens Sallacher & For 63. THOFFIC 3-6-19 3. Does the attached procedure change: possibly involve a significant environmental impact? (a) ves no (if 3(a) is "yes", answer questions (b) and (c) and fill in "Details of Evaluation" below. If "no", state why by filling in the "Details of Evaluation" below) • (b) * (c) involve a significant environmental matter or question not previously reviewed and evaluated by the N.R.C. ves no Details of Evaluation (Attach additional pages if required) This change up date bermit with geneting change in proceedure alan to change flow pate mich from Calculated reading t actual rections Evaluation By Longher Date ch3/29 Check if YES 4 Unit Superintendent requests PORC review 5. Approval Evaluation Accompanying PCR Evaluation Accompanying, TCN Approval Non 10 31. 70 SRO Licenste Date Reviewed Plane Staff Date Approval Unit Superintendent Date The Evaluation "Accompanying a PCR" evaluation and approval chain may be followed at anytime NOTE

1622.2 Revision 1 06/08/78

5.29 Enter the result of 100 x estimated quantity in this release from
 (28) divided by the quarterly release allotment.

5.30 Complete the upper section if this is a waste gas tank that has been isolated for greater than 45 days, or if this is a Reactor Building release. Two flows are calculated. Transfer the lowest value to the box to the right (lowest F_m). This is the maximum flow rate (F_m) that can be allowed in order not to exceed the instantaneous release limits. Complete the lower section in an identical manner only if this is a waste decay tank that has been isolated for < 45 days.

- <u>NOTE</u>: If flow rate in block (30) is too restrictive for release go to block (00). Complete Block (00) as per step 5.30 above with the concurrence of the Shift Supervisor that Unit I will not release gaseous waste during this period.
- 5.31 Fill in the left side of the form for waste decay tank releases. If F_m is < (1.1) CFM, then this tank is too radioactive to be released under normal conditions; return from at this point to the Shift Supervisor. If F_m is greater than 1.1 CFM but less than 10 CFM, then the WDG-FR-1484-1 set point is the value of F_m . The actual release rate, WDG-V-188 A/B set point will be adjusted to 90% of F_m . F_m is obtained from (30). If F_m is > (10) CFM, check the box. The maximum value the alarm can be set is (10) CFM, therefore, this value will be used. WDG-V-188 A/B will be adjusted to (9) CFM.
- 5.32 Fill in the right side of the form for reactor building releases. If F_m as calculated in (30) or (30Å) is < 27777 CFM the reactor building air is too radioactive to be released under normal conditions; return form to the Shift Supervisor. If F_m is > 27777 CFM but less than 55555 CFMs then AH-FR-5063 or AH-FR-5064 reading is the value F_m from (7%). The reactor building purge rate is 25000 CFM.

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206 042

If the F_M calculated in 30 is > 55555 CFM check the last box. The maximum release rate is 50,000 CFM.

- 5.33 For gases, it is estimated that the dominant long lived activity will be Xe-133; therefore, this nuclide is used for estimated reading. For WDG-R-1480 multiply the specific activity of Xe-133 in μ Ci/cc from (19) by the calibration factor of WDG-R-1480 in cpm/ucicc. Add to this the background of WDG-R-1480. The calibration factor and background for this monitor and for all other monitors is obtainable from the Control Room remote readout or from the local meter on the monitor.
- 5.34.1 For HP-R-219 gas channel, the Xe-133 specific activity in μ Ci/cc is obtained from (19). F_m is obtained from (30) The building purge flow is obtained from the HP-R-219 flow meter on the HP-R-219 monitor.
- 5.34.2 For Reactor Building purge gas channel, the Xe-133 specific activity in uCi/cc is obtained from (19) F_m is obtained from (27) The flow out of the stack is obtained from AH-FR-5063 for HP-R-225 and AH-FR-5064 for HP-R-226.
- 5.35.1 For HP-R-219 iodine channel, I-131 is estimated to be the dominant activity, therefore, the specific activity of I-131 is obtained from (19) on the charcoal filter, the filter factor is obtained from (20), and V is the estimated volume to be released in Ft³ from (3)
- 5.35.2

For Reactor Building purge Iodine Channel, I-131 specific activity is obtained from (19) the filter factor is obtained from (20), V is the volume estimated to be released in <u>Ft³</u> from (3) The flow out the stack is from AH-FR-5063 for HP-R-225 and AH-FR-5064 for HP-R-226.

206 043

1022.2 Revision 4 02/05/79



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1622.2 Revision 5 03/26/79

THREE MILE ISLAND NUCLEAR STATION

STATION HEALTH PHYSICS PROCEDURE 1622.2 RELEASING RADIOACTIVE GASEOUS WASTE FROM UNIT-2

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THREE MILE ISLAND NUCLEAR STATION STATION HEALTH PHYSICS PROCEDURE 1622.2 RELEASING RADIOACTIVE GASEOUS WASTE FROM UNIT-2

1.0 PURPOSE

This procedure describes the regulations applicable to radioactive gaseous discharges to unrestricted areas and the monitoring programs designed to ensure compliance with these regulations.

- 2.0 DISCUSSION
- 2.1 Radioactive gases result primarily from the escape of gaseous fission products from the fuel, and by neutron activation of constituents in the water and air in the immediate vicinity of the core. Those radioactive gases that are produced in or released to the reactor coolant should ultimately be collected in the low pressure vent header system and compressed in the waste gas decay tanks for decay and re-use or release to the atmosphere. Normal hold-up time in the waste gas decay tanks will be at least 45 days. Shorter holdup times can be employed provided the appropriate environmental tech. specs. are satisfied.
- 2.2 The other source of gaseous waste comes from purging the atmosphere of the reactor building. Radioactive gases in the reactor building come from neutron activation of the atmosphere or from gaseous leaks from the reactor coolant system.
- 2.3 Radioative gases are released through the unit vent from the Reactor Building exhaust system, main condenser vacuum pump exhaust, fuel handling exhaust, auxiliary Building exhaust and Waste Gas Decay System. The gases are continuously monitored and recorded. This is a continuous release and is sampled periodically as per requirements in the Tech. Specs.

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- 2.4 Analysis of gaseous effluent is necessary to ensure adherence to the "as low as reasonably achievable" philosophy and to assure compliance with Environmental Technical Specifications. Environmental Technical Specifications limit the release rates for noble gases, Ha, radioactive iodine and particulates.
- 2.4.1 The Technical Specifications contain two types of limits (instantaneous release rates, and quarterly average release rates) for two classes of radioactive materials (Iodine-131 and particulates with half-lives greater than 8 days, and gross gaseous activity. Under unusual conditions, the quarterly average limit used in this report may be increased, but this requires notification of the NRC.

2.4.2 The values used for instantaneous releases are as follows:

Gross Gaseous: $\leq \frac{Qi \leq 1.2 \times 10^5 \text{ M}^3/\text{sec}}{\text{MPr}_i}$

Where Qi = uCi/sec release rate

MPCi = 10CFR20, Appendix 8, Table 11, Col. 1 Iodine-131 and Particulates with half lives greater than 8 days: < 0.3 uci/sec.

The release flow rates are adjusted to insure that these limits are not exceeded. The above limits are applicable if the gas decay tanks are held for greater than 45 days and for Reactor Building Purge. If the waste gas decay tank is to be held for less than 45 days the following limits apply:

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Gross Gaseous: $\underbrace{Qi}_{MPCi} = \frac{2.4 \times 10^3 \text{ M}^3/\text{sec}}{3}$

Iodine-131 and Particulates with half lives greater than 8 days: < 0.003 uci/sec.

2.4.3 The wor

The working quarterly average limits are as follows:

Gross Gaseous $\underbrace{Qi}_{MPCi} = 4.8 \times 10^3 \text{ M}^3/\text{sec}$

Iodine-131 and Particulates with half lives greater than 8 days: < 0.006 uci/sec.

If these limits are exceeded, then the commission must be notified within 30 days.

2.4.4 Under unusual conditions, the following maximum quarterly average limits shall not be exceeded.

Gross Gaseous: MPCi = <1.9 x 10⁴ M³/sec

Iodine-131 and Particulates with half lives greater than 8 days: < 0.024 uci/sec.

2.5 The release of radioactive gaseous effluents is continuously monitored by VAR-748 (Condenser Vacuum Pump Discharge), WDG-R-1480 (Waste Gas Decay Tanks), HP-R-219 (Waste Gas Relief Header Unit Vent) and HP-R-225/HP-R-225 (Reactor Building Purge Exhaust). Monitors HP-R-219, HP-R-225 and HP-R-226 detect radioactive noble gases, iodine and particulates. VAR-748 and WDG-R-1480 detect only gaseous radionuclides.

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- 2.5.1 In the event one of the above monitors becomes inoperable, grab samples will be taken as required in the Technical Specifications.
- 2.5.2 Analysis performed will be as designated in the Environmental Technical Specifications.
- 3.0 REFERENCES

3.1 FSAR, Unit 2.

- 3.2 Environmental Technical Specifications.
- 3.3 1606, Air Sampling for Radioactive Iodine.
- 3.4 1608, Air Sampling for Tritium.
- 3.5 1951, Determination of Tritium, and 1958, Gamma Spectrometers.
- 3.6 2104-1.11, Nuclear Plant Sampling.

3.7 10 CFR 50.

3.8 10 CFR 20

3.9 1631.2, Sampling of Waste Gas Decay Tanks and Reactor Building

3.10 1675, Radioactive Waste Release Records.

4.0 EQUIPMENT

- 4.1 Charcoal Cartridges.
- 4.2 2" particulate filters or equivalent
- 4.3 Geli Detection System

4.4 Sampling container

4.5 Liquid Scintillation Detection System

5.0 OPERATING INSTRUCTIONS

Prior to releasing gaseous effluents to the environment from the Waste Gas Decay Tanks or the Reactor Building, a Gaseous Release Permit must be obtained.

- NOTE: In these operating instructions, the item number of section 5 will refer to the identically numbered sections of the Permit.
- 5.1 The Shift Supervious initiates the request for release, and is responsible to provide items(1) through (3.)
- 5.2 The appropriate box is checked to indicate whether the Reactor Building or a specific decay tank is to be sampled, analyzed and released.
- 5.3 In order that no additional gas is added to the waste gas decay tanks before the release is complete, the tank is isolated and conspicuously labeled with a DO NOT OPERATE tag. The date and time of tagging is recorded. The pressure in psig is recorded. This is obtained from the Waste Gas Control panel for the Waste Gas Decay Tanks; and from the Control Room for the Reactor Building Pressure. The Estimated Volume to be released is calculated as indicated and converted to cc. The form is then turned over to the Radiation Protection Department for completion of items (4) through (37.)
- 5.4 The next sequential Unit release number is assigned and recorded in the RECORD OF GASEOUS RELEASES LOG (see 1675).
- 5.5 The appropriate box is checked.
- 5.6 The Radiation/Chemistry Technician/Jr. will then sample the designated tank or reactor building in accordance with 1631.2, Health Physics Procedure for Sampling of Waste Gas Decay Tanks and Reactor Building. The sample collector will record the date and time of sampling; and tag with the appropriate radiation label.

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- 5.7 The Radiation/Chemistry Technician/Jr. responsible for performing analysis, and the Radiation Protection Supervisor/Foreman responsible for approving the data in sections (4) through (25), both sign in the appropriate location after completion of the analysis.
- 5.8 The date and time of each analysis is recorded.
- 5.9 The estimated volume to be released in cc is obtained from (3)
- 5.10 The Station Chemistry Procedure Number followed in performing the required analyses is recorded. The Tech. Spec. limits are divided into limits for two classes of radioactive materials: Iodine-131 and Particulates with half-lives of greater than 8 days, and noble gas and H₃ activity exclusive of Iodine-131 and Particulates with half-lives greater than 8 days. Therefore, the two classes of material are calculated separately. The sampling consists of drawing a known volume of air through a sampling train consisting- of a Particulate Filter, and Iodine Filter (charcoal), and then taking a gas sample of the effluent of the sample train. The three samples are analyzed separately, therfore, there are three sections of columns on the form.

The nuclides listed are those expected to be found, or those required to be tabulated in the 1675. All peaks must be quantified. If additioanl nuclides are found, add them to the form.

NOTE: If the Gamma Analysis is not performed in accordance with 1958.3, Perform Steps 10 through 17.

5.11 The volume sample counted is recorded.

5.12 The sample counting time is recorded.

5.13 The gross number of counts, including background, are recorded.

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5.14 The background counting time is recorded.

5.15 The total background counts are recorded.

5.16 The net sample count-rate is calculated.



NET SAMPLE COUNT RATE (16)

- 5.18 The gamma abundance for the energy listed is tabulated for the nuclides expected to be of importance. All significant peaks must be identified. If other nuclides are found, or if gamma's other than those tabulated are used for the isotopic quantification, the appropriate gamma abundance shall be obtained from TABLE_OF THE ISOTOPES.
- 5.19 Record the Specific Activity (SA). Refer to the appropriate S.C.P for further information. The efficiency of the counter is obtained from charts in the counting room.

NET SAMPLE COUNT RATE (16)

S.A. = SAMPLE VOLUME USED GAMMA ABUNDANCE 2.22 × 10 EFFICIENCY OF COUNTER

5.20 The sample is taken before the HEPA filters and charcoal filters which are in the release path of the gaseous release. Therefore, to calculate the concentration released to environment, the concentration

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in the sample is multiplied by the FILTER FACTOR. This term is the fraction passing the filter, and is calculated by (1 minus the Filter Retention Efficiency). The methods of measurement are not exacting, and the efficiency will vary with the time, chemical composition, and particulate size. A conservative factor of 0.1 (90% filter retention) is used for particulates and iodine, and 1.0 for gases.

- 5.21 The MPC's for gases identified are tabulated. If other nuclides are identified, enter the appropriate value from 10 CFR 20, Appendix B, Table 11, Column 1.
- 5.22 Enter the result of Specific Activity from (19) multiplied by Filter Fraction from (20) divided by MPC from (21), for Noble gases and H₃ in (22).
- 5.23 Enter the product of Specific Activity from (19) and Filter Fraction from (20), for Iodines and Particulates found in (23).
- 5.24 Enter the sum of all nuclides in the particulate and charcoal filters in (24).
- 5.25 Enter the sum of all nuclides in the gas sample in (25).
- 5.26 Transfer the value from (24) to the top line and the value from (25) to the bottom line.
- 5.27 Transfer the estimated volume to be released from (3).
- 5.28 Enter the estimated quantity to be released (product of each line of (26) and (27)) in the corresponding line. The next unnumbered column, (the quarterly release allotment) is the product of the applicable quarterly average limit (see 2.4.3) and the number of seconds in a quarter of a year. This is the Quarterly Release Allotment. The units for gaseous releases have been converted from M³ to cc.

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- 5.29 Enter the result of 100 x estimated quantity in this release from (28) divided by the quarterly release allotment.
- 5.30 Complete the upper section if this is a waste gas tank that nas been isolated for greater than 45 days, or if this is a Reactor Building release. Two flows are calculated. Transfer the lowest value to the box to the right (lowest F_m). This is the maximum flow rate (F_m) that can be allowed in order not to exceed the instantaneous release limits. Complete the lower section in an identical manner only if this is a waste decay tank that has been isolated for < 45 days.
 - <u>NOTE</u>: If flow rate in block (30) is too restrictive for release go to block 303. Complete Block 304 as per step 5.30 above with the concurrence of the Shift Supervisor that Unit I will not release gaseous waste during this period.
- 5.31 Fill in the left side of the form for waste decay tank releases. If F_m is < (1.1) CFM, then this tank is too radioactive to be released under normal conditions; return from at this point to the Shift Supervisor. If F_m is greater than 1.1 CFM but less than 10 CFM, then the WDG-FR-1484-1 set point is the value of F_m . The actual release rate, WDG-V-188 A/B set point will be adjusted to 90% of F_m . F_m is obtained from (30). If F_m is > (10) CFM, check the box. The maximum value the alarm can be set is (10) CFM, therefore, this value will be used. WDG-V-188 A/B will be adjusted to (9) CFM.

5.32 Fill in the right side of the form for reactor building releases. If F_m as valculated in (30) or (30A) is < 27777 CFM the reactor building air is too radioactive to be released under normal conditions; W return form to the Shift Supervisor. If F_m is > 27777 CFM but less than 55555 CFM, then AH-FR-5063 or AH-FR-5064 reading is the value F_m from (32). The reactor building purge rate is 25000 CFM.

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If the F_M calculated in (30) is > 55555 CFM check the last box. The maximum release rate is 50,000 CFM.

- 5.33 For gases, it is estimated that the dominant long lived activity will be Xe-133; therefore, this nuclide is used for estimated reading. For WDG-R-1480 multiply the specific activity of Xe-133 in uCi/cc from (19) by the calibration factor of WDG-R-1480 in cpm/ucicc. Add to this the background of WDG-R-1480. The calibration factor and background for this monitor and for all other monitors is obtainable from the Control Room remote readout or from the local meter on the monitor.
- 5.34.1 For HP-R-219 gas channel, the Xe-133 specific activity in uCi/cc is obtained from (19) F_m is obtained from (30) The building purge flow is obtained from the HP-R-219 flow meter on the HP-R-219 monitor.
- 5.34.2 For Reactor Building purge gas channel, the Xe-133 specific activity in uCi/cc is obtained from (19) Fm is obtained from (32) The flow out of the stack is obtained from AH-FR-5063 for HP_B223 and AH-FR-5064 for HP-R-226.
- 5.35.1 For HP-R-219 iodine channel, I-131 is estimated to be the dominant activity, therefore, the specific activity of I-131 is obtained from (19) on the charcoal filter, the filter factor is obtained from (20), and V is the estimated volume to be released in Ft³ from (3).
- 5.35.2 For Reactor Building purge Iodine Channel, I-131 specific activity is obtained from (19), the filter factor is obtained from (20), V is the volume estimated to be released in Et^3 from (3) The flow out the stack is from AH-FR-5063 for HP-R-225 and AH-FR-5063 for HP/R-226.

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- 5.36.1 For HP-R-219 particulate channel, Cs-137 specific activity from 19 is used, V is the estimated volume to be released in Ft³ from 3.
- 5.36.2 For Reactor Building purge particulate channel, Cs-137 is estimated to be the dominant activity. Therefore, the specific activity of Cs-137 in uCi/cc is obtained from (19, the filter factor for particulate is obtained from (20). The flow out the reactor building stack is obtained from AH-FR-5063 for UP-R-225 and AH-FR-5064 for HP-R-226, UV is the volume in ft³ of the Reactor Building from (3.)
- 5.37 The quarterly allotment used to date in this quarter for both I plus particulates and Noble gases is obtained from the RECORD OF GASEOUS RELEASES LOG (see 1675). The estimated quarterly allotments of I-131 and Noble gases for this release are obtained from 29. If either of the sums are greater than 100%, then this release cannot be made without notifying the NRC. Radiation Protection responsibilities include filling in the information contained in the boxes in parts 39 and 42.

39 31 from 32 or 42 from 33. 34. 35 36

5.38 The Radiation Protection Supervisor/Chemist will evaluate the data, check the calculations and recommend the release be approved or disapproved. Then the Supervisor of Radiation Protection and Chemistry/Unit Superintendent or designated representative will make a similiar review and recommendations. The final authority for approval of a gaseous release rests with the Shift Supervisor. Then, and only then will the tank be released. 5.39 Operations is responsible for completion of the remaining portions of sections 39 through 42. The alarms and values are set as indicated.

- NOTE: Prior to release of gas decay tank or Reactor Building, Operations will notify the Radiation Protection Department prior to release, to insure the changing of HPR-219 particulate and charcoal cartridge.
- 5.40 Time, date and pressure are filled in when the release starts and ends. (40)
- 5.41 Mark the records as indicated at the beginning and at the end of the release. (41) .

5.42 Record the appropriate instrument readings before, during and after the release.

5.42.1 Insure that a gas and tritium sample have been obtained at approximately the 18 hour point of each reactor building purge.

5.43 The Shift Supervisor will verify that all data from (39) through
(43) are compete and accurate. After signing the form, it is returned to the Radiation Protection Department for completion.

<u>NOTE</u>: Operations will notify the Radiation Protection Department after termination of release, to insure the changing of HPR-219 particulate and charcoal cartridge.

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1622.2 Revision 3 10/06/78 5.44 The actual release volume is calculated based upon readings taken during the release ΔP is obtained from (40) For reactor building purges, Fm is from (32) and t is from (40) (total time of release).

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- 5.45 The actual quantity released is calculated by multiplying the specific activity from (19) by the actual release volume from (44)
 - NOTE 1: For reactor building purges, the additional quantities of isotopes released due to primary system leakage must be accounted for. Threafore, complete steps 5.46 through 5.53 for reactor building purges only.
 - NOTE 2: For particulate and Iodine actual quantities released, the HP-R-219 filters are removed and counted for activity. See 1675.
- 5.46 Total in-leakage time is calculated. Record the time the purge stopped from 40 and the time the Reactor Building was sampled from 6. The in-leakage time is the total time in minutes between these two times.
- 5.47 Total in-leakage volume is calculated by multiplying the purge rate from (32) by the total in-leakage time from (46) by 2.832 x 10^4 .
- 5.43 List all gasses identified from gas and tritium samples taken from HPR 219 at approximately the 18 hour point of the purge. Prior to sampling, verify with the Control Rool which purge exhaust lines are in use.
- 5.49 Record the specific activities of those isotopes identified in the gas and tritium samples taken during the purge.
- 5.50 Record the MPC values of those isotopes identified in the samples taken during the purge.

5.51 Divide the specific activities in (49) by the MPC values in (50)

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- 5.52 Summarize all (51) entries.
- 5.53 The additional quantity due to in-leakage (in curies) is calculated by multiplying the specific activities in (49) by the total inleakage volume from (47) by 10^{-6} .
- 5.54 For those isotopes listed in 48, the quantities releases as listed in 65 are recorded.
- 5.55 The actual quantities released (including in-leakage) are calculated by adding columns (53) and (54) for each isotope.

5.56 Enter total from (52).

- 5.57 Enter volume released from (47).
- 5.58 Quantity this release is calculated by multiplying (56) by (57).
- 5.59 Enter the result of 100 times the quantity this release, from (47), divided by the quarterly release allotment, 1.9 x 10¹⁶ cc.
- 5.60 Station Superintendent/Unit Superintendent's approval is required prior to extending purges beyond 48 hours with the reactor coolant system pressurized. Additional samples must be obtained at this time.



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	A 41									.99@1293	CHERCE AND	1	4E 8		XXX	
													CONVERS.		XXX	Section Reality
	active states.			-							En el la seta	1.3.1			XXX	Cond Distance in the
											The second second	0.01			XXX	The state of the second
	in the state			1						1.000	- Martines	100		10.00	$\propto \propto$	
							Profiles (k)			See 18		1000	English an		XXX	
												T	OTAL	125	AAAA	~~~~

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Total Noble Gas and Tritium Concentrations During Reactor Building Purges The following sections will be filled out for reactor building purges only.

.5

46	Total in-le	akage Tir	ne:	Time Purge Time of Or Rx Sample	Stopped	Time	Fime Date		
				Total Time		Min.			
(47)	Total in-le Volume	akage Vo	lume: CFM_x	min x 2.832 x 10 ⁴ = cc					
43 Isotope	(49) Specific Activity (<u>uCi</u>) (<u>cc</u>)	SO MPC	(51) <u>S.A</u> <u>MPC</u>	(53) Additional Curies due to In-Leakage	(54) Qty. Rel from (4	eased	(55) Actual Qty. Released, including in-leakage		
		(52) <u>z</u> =						
Total Fro	cm Volum Relea) ie sed (47)	Guantit Release	y this	Qrtrly. Rele Allotment	ase 3	59 Allotment nis Release		
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TMI DOCUMENTS

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